CLAIMS

1. (cancelled)

2. (previously amended) A combination handle and winch for winding a strap , said handle combination comprising:

a rotatable cylindrical lug for winding said winch, said lug including at least two holes passing through a cylindrical wall of said lug and said at least two holes being aligned,

said handle including a one piece crank including an extension arm portion passing through said two holes to engage said lug,

said one piece crank including an axis portion,

said one piece crank having a bend portion to connect said extension arm portion with said axis portion such that rotation of the handle will rotate the lug and wind the strap onto the winch, said handle including a handle roller mounted for rotation on said axis portion;

~~The combination handle and winch of claim 1~~wherein said handle includes an end section mounted on said extension arm portion and wherein the end section includes a cap portion having an enlarged diameter compared to a diameter of said extension arm portion.

3. (previously amended) The combination handle and winch of claim ~~1~~ 2 wherein said holes pass through opposite sides of said cylindrical wall.

4. (previously amended) The combination handle and winch of claim ~~1~~ 2 wherein said one piece crank is made by bending a single piece of bar stock having a diameter and wherein said holes have a diameter larger than said bar stock diameter.

5. (cancelled)

6. (currently amended) A handle for winding a strap on a winch including a rotatable cylindrical lug for winding said winch about a winch axis, said lug including at least two holes passing through opposite sides of a cylindrical wall of said lug and said at least two holes being aligned radially, the handle comprising;

a one piece bar stock crank including an extension arm portion for passing through said two holes to engage said lug,

said one piece bar stock crank including a crank axis portion, said one piece bar stock crank being bent to connect said extension arm portion with said crank axis portion such that rotation of the handle about the crank axis portion will rotate the lug and wind the strap onto the winch,~~.~~

~~The handle of claim 5~~ wherein said extension arm portion includes an end section and wherein the handle includes a cap welded to the end section and said cap having an enlarged diameter compared to a diameter of said extension arm portion.

7. (previously amended) The handle of claim ~~5~~ 6 wherein said one piece bar stock crank is made from a single piece of bar stock bent into a shape including a 180 degree bend between the crank axis portion and said extension arm portion.

8. (previously amended) A combination ~~hand crank~~ speed handle and winch for winding a strap, said ~~hand crank~~ combination comprising:

a rotatable cylindrical lug for winding said winch, said lug including at least two holes passing through opposite sides of a cylindrical wall of said lug and said at least two holes being aligned radially,

said speed handle including a one piece crank including an extension arm portion passing through said two holes to engage said lug, said extension arm portion having a length greater than a diameter of said cylindrical wall,

said one piece crank including an ~~axle~~ axis portion, said one piece crank having a bend to connect said extension arm portion with said ~~axle~~ axis portion such that rotation of the ~~hand crank~~ speed handle about the axis portion will rotate the lug and wind the strap onto the winch,

said ~~extension arm~~ speed handle including a cap on an end of said extension arm portion ~~thereof~~ to prevent slipping of the extension arm from the holes during cranking.

9. (previously amended) The combination ~~hand crank~~ speed handle and winch of claim 8, wherein said one piece crank is made from a single piece of bar stock having a diameter and wherein said holes have a diameter larger than said bar stock diameter.

10. (previously amended) The combination ~~hand crank~~ speed handle and winch of claim 8, said speed handle including a handle roller mounted for rotation on said ~~axle~~ axis portion.